



# SEAN MINOR.

Invited Series

## Sauvignon Blanc

2025 – DENMARK ST. VINEYARD, 89 cases produced

### Tasting Notes



Pear



Pineapple



Clay Amphora



Quince

Savor the carefully crafted flavors of citrus, pineapple, pear, and dried apricot beautifully woven with flinty minerality, clean salinity, hazelnut, and tarragon. This wine exudes an elegant, old-world profile that gracefully carries bright pear nuances across the palate. Its balanced mouthfeel and lively acidity lead to a lingering finish that invites you to enjoy it a little longer.

### Winemaking Notes

This Sonoma Valley Sauvignon Blanc is nurtured through regenerative farming practices to uphold soil health with the utmost care. The fruit is hand-picked from a select few rows of the family owned and farmed Denmark Street Vineyard. The grapes are gently pressed at 53° F and 23 Brix, then undergo native fermentation in 30% stainless steel and 70% locally made Amphorae. With minimal intervention, majority of the blend completed malolactic fermentation and aged gracefully for nearly 5 months. We let the Denmark Street Vineyard's natural beauty shine through in every sip, offering a pure expression of our family's dedication to embracing the Sonoma Valley terroir.

#### APPELLATION

Sonoma Valley

#### SIZE

750 ml

#### ALWAYS INVITED

To Shoreside BBQ

#### VINTAGE

2025

#### CLOSURE

Cork

To Seafood Boil

To Stargazing

#### COMPOSITION

100% Sauvignon Blanc  
Clone 01

ALCOHOL. 13%

